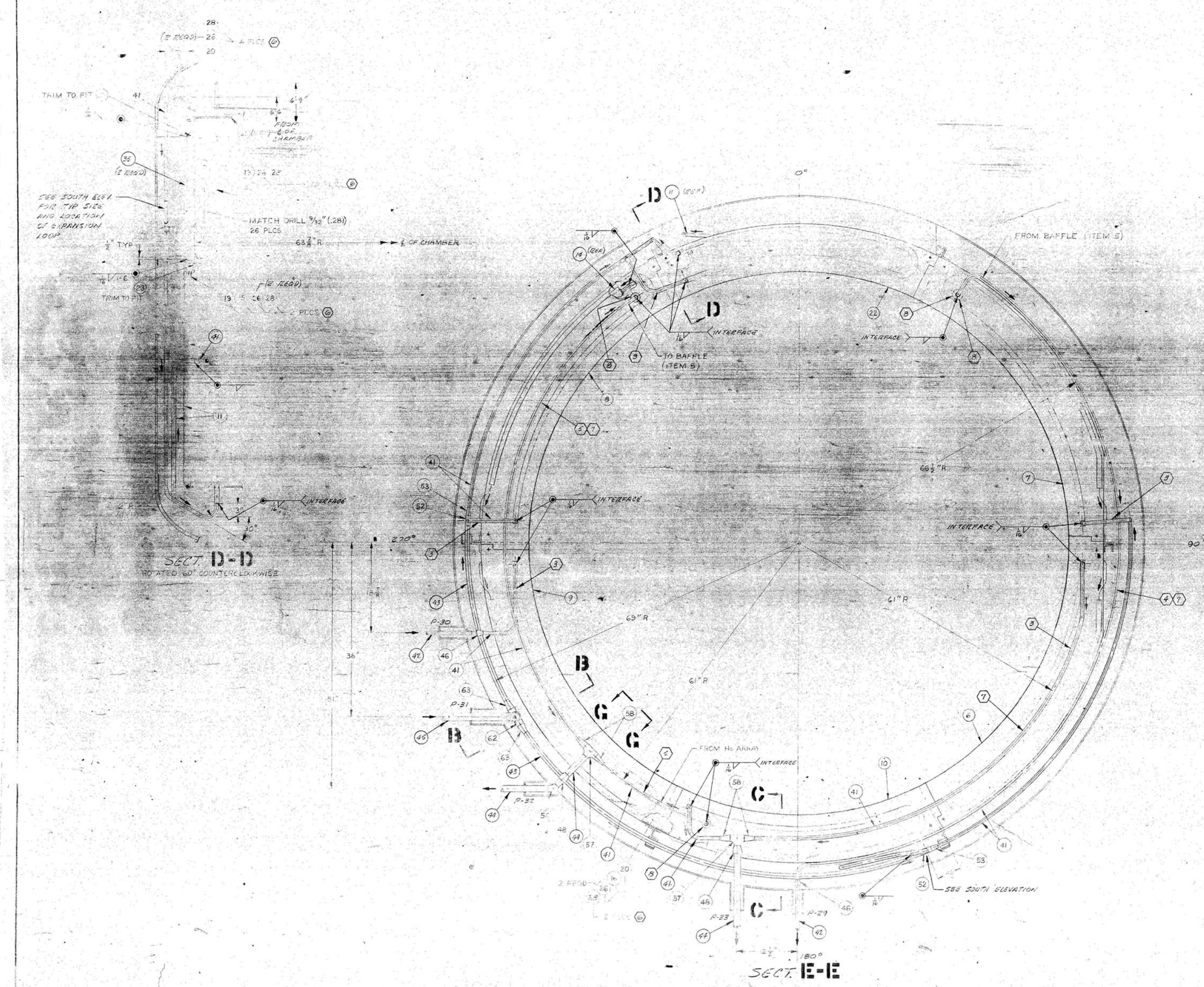
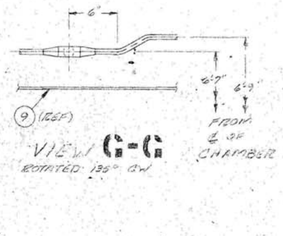
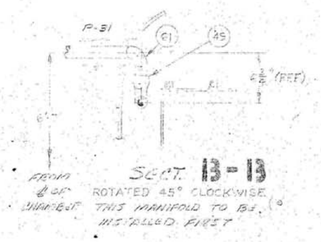
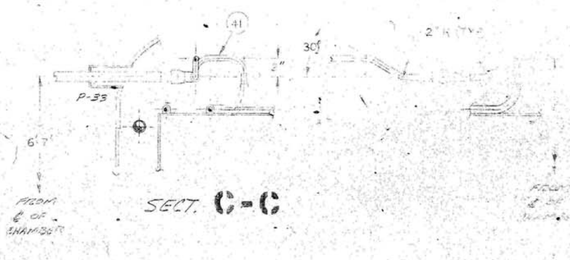
REVISIONS					
CHG.	DATE	DWN.	CH'KD.	APP'D.	DESCRIPTION

BILL OF MATERIAL					
ITEM	PART NUMBER	NO. REQ'D	DWG. SIZE	DESCRIPTION	MATERIAL
				SEE SH. 1 FOR B/M	









REF: GRYDVAC DWG. NO. TE-4475-A

TOLERANCES (UNLESS OTHERWISE NOTED)	FINISHES (unless otherwise noted)	DESCRIPTIVE TITLE INSTALLATION-SHROUD
WELDING & BURNING DIMENSIONS: ± 1/32 1/32 UNDER 6"	Ra = 250 MICROINCHES	DRAWN BY ____ DATE ____ SCALE 1:4.0
MACHINING DIMENSIONS: ± 0.1" TO ± 1/128 to 12"	Ra = 125 MICROINCHES	CHECKED BY ____ DATE ____
HORIZONTAL ± .002	Ra = 63 MICROINCHES	APPROVED BY ____ DATE ____
VERTICAL ± .005		APPROVED BY ____ DATE ____
ANGLES ± 0°30' ON 1.84" IN 12 INCHES		PRODUCT CODE NO. ____
BORE ANGLE AND PARALLEL ± 0°12' TIR ± .005 IN 12 INCHES		
CONCENTRICITY ± .1 R. ± 1/2% TOLERANCE ON DIAMETER		

DATE	APP	REVISIONS
		B
		A

DWG. NO. F-313-690-1